











# **SERIE MSM**

# **LINEAR MEASURING MAGNETIC SENSOR**

- **Magnetic detection without contact**
- Easy assembly
- Resolution 10 µm
- Accuracy ±8 μm
- Pole pitch 2+2
- **Protection class IP67**
- Metallic cover
- External or integrated reference signal
- Connection by cable (other cable length available)

#### Linear measurement system



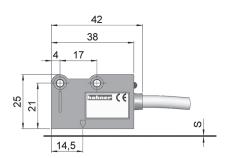


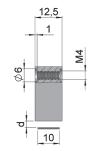


Magnetic band CSM

		CSM	CSM + PS (*)	CSM + AP (*)
	S (mm)	1.3	1.6	2.1
ĺ	d (mm)	0.2 ÷ 1.4	1.1 MAX	0.6 MAX

(\*) PS and AP see accessories section





SENSOR REFERENC	Refere	nce example: MSM-10E528		
Serie	Resolution	Zero	Power supply	Special Customer
MSM -				
Pole pitch 2+2	<b>10.</b> 10 μm (*)	E. External C. Constant step (every 2 mm) (**)	<b>528.</b> 528 VDC	

- (\*) Resolution between edges (1 Pulse = 4 edges). Other resolutions available, upon request (1, 5, 25, 50, 100, 500, 1000 µm).
- (\*\*) Integrated zero available, upon request.

# **BAND REFERENCE**

Serie

CSM



(\*) 1 unit = 1 meter.

IMPORTANT: In order not to compromise the accuracy of the system, the magnetic band must be longer than the machine run of at least 4 cm from each side.

For a better protection of magnetic band from shavings, liquid sprinklings, powder, etc. we suggest to always use the stainless steel cover PS, already equipped with a double-sided adhesive tape, or the



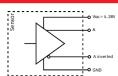


# **SERIE MSM**

# LINEAR MEASURING MAGNETIC SENSOR

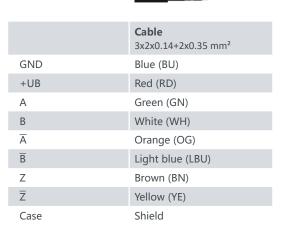
SENSOR SPECIFICATIONS		
Resolution	10 μm	
Accuracy	±8 μm	
Reference indexes	<ul> <li>E. External (Accessories EC)</li> <li>C. Constant step every 2 mm (Constant step every 4 mm for resolution 1000 mm)</li> <li>Integrated zero available upon request, positioned on the magnetic band.</li> </ul>	
Repeatability	±1 increment	
GAP, distance sensor/band (d) see previous table	0.2 to 1.4 mm	
Speed	12 m/s (10 μm)	
Housing	Metallic	
Protection class (EN 60529)	IP67	
Operating temperature range	0°C to +50°C	
Storage temperature range	-20°C to +80°C	
Humidity	100% not condensed	
Vibration (EN 60068-2-6)	300 m/s² (552000 Hz)	
Shock (EN 60068-2-27)	1000 m/s² (11ms)	
Weight	0.04 Kg	
Connection	2 meters cable (other cable lengths available on order)	

# **OUTPUT SIGNALS**



OUTP	PUT CIRCUIT	Line Driver
Power	r supply	528 VDC ±5%
Curre	nt consumption without load	Max: 60 mA
Curre	nt consumption with load	140 mA max (VDC=5V and R= 120 $\Omega$ ) 90 mA max (VDC=28V and R= 1.2k $\Omega$ )
Frequ	ency	300 kHz
Short	circuit protection	Yes
Prote	ction polarity inversion	Yes
Chanr	nel A leads 90° electrics channe	el B

#### CONNECTION



The cable's bending radius should not be lower than 60 mm.

BAND SPECIFICATIONS		
Pole pitch	2+2 mm	
Accuracy at 20°C	±20 μm/meter	
Width band	10 mm	
Thickness band "S" (see previous table)	1.3 mm	
Maximum length	75 m	
Thermal expansion	10.6 x 10 <sup>-6</sup> °C <sup>-1</sup> Tref: 20°C ± 0,1°C	
Bending radius	130 mm <sub>MIN</sub>	
Operating temperature range	-20°C to +70°C	
Storage temperature range	-20°C to +80°C	

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# **SERIE MSM**

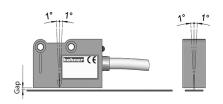
#### LINEAR MEASURING MAGNETIC SENSOR

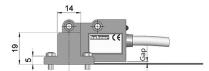
# **ALIGNMENT AND SENSOR MOUNTING**

Sensor - Band

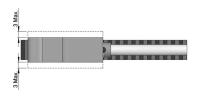


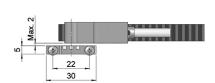
Sensor with integrated zero











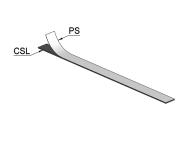


# **ACCESSORIES**

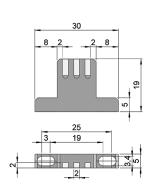
PS: Cover for band protection

AP: Aluminium support

EC: External zero







Stainless steel cover for protection. To be placed in the magnetic band. (10 mm width - 0.3 mm thickness).



It is not possible to use the support AP if the magnetic band is already covered by PS band protection.

# **INSTALLATION AND HANDLING**

- 1. Degrease the surface you want to place the magnetic band by using alcohol and dry it carefully.
- 2. Place the band and keep it aligned with the reader head ensuring the magnetic part is just next to the sensor.
- 3. Place the cover PS or the support AP, if provided.
- 4. The max. adhesion will be achieved after 48 hours from sticking.
- 5. Keep other magnetic parts clear from the tape.
- 6. Store and roll up the tape keeping the magnetic strip on the outside, in order to avoid tensions.

